

Get the fastest, repeatable and accurate measurements

AMH-5800 is the latest technology for measuring the magnetic properties of cemented carbides (WC in Co matrix) and semi-hard magnetic materials. The AMH-5800 provides accurate magnetic parameters to evaluate other correlated properties; for example: hardness or the presence of undesired phases. This revolutionary measuring equipment utilizes a technique that provides the fastest, repeatable and accurate measurements available on the market today.

The AMH-5800 meets the International Standards ASTM B886 e B887.

KEY BENEFITS

- Coercivity H_c
- Magnetic moment M_{sat}
- %Co or any other magnetic material in the alloy
- Weight-specific saturation magnetization σ_{sat}
- Magnetic polarization J_{sat}

STANDARD CONFIGURATION

- Main cabinet equipped with fluxmeter, gaussmeter, DC power supply and polarity control
- Electromagnet
- Hall probe
- Inductive Sensor Assembly with sample holder
- Digital scale
- Latest PC processor class and LCD screen

TECHNICAL SPECS

Measurable materials	Semi hard materials and Cemented Carbides
Measurable quantities	Msat, Hc, Jsat, weight specific saturation moment σ_{sat} , %Co

H MEASUREMENT

Accuracy	Gaussmeter: 0.25% reading + 0.1% range Probe: 0.5% linearity
Resolution	0.1 Oe (300 Oe range), 1 Oe (3000 Oe range)

Hc MEASUREMENT

Accuracy	± 2% for Hc > 500 A/m
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Ms MEASUREMENT

Accuracy	± 2% on reading
Resolution	10^{-4} μ Wbm (10^{-10} Tm ³ , 10^{-1} emu)

SAMPLE SIZE

With Coil 5800 MC-1	Ø 37 mm x h 19 mm (1.45" dia x 0.75" H)
With Coil 5800 MC-2	Ø 27 mm x h 13.6 mm (1" dia x 0.6" H)

POLES DIAMETER	100 or 120 mm (4" or 4.7")
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MAX H FIELD

With LP-100 mm pole	9700 Oe (776 kA/m)
With LP-120 mm pole	7750 Oe (620 kA/m)

TEST TIME	1 minute (typical)
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OPERATING TEMPERATURE RANGE	10° C to 35° C
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COMMUNICATION PORT	RS-232 /USB2
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MAIN ELECTRICAL CABINET

Power Supply	220 V, 50/50 Hz
Dimensions	535 x 655 x 550 mm (21 x 26 x 22")
Weight	58.5 kg (129.3 lb)

FLUXMETER

DIGITAL FLUX	
Ranges	(1, 2, 5, 10, 20, 50, 100) x 2000 μ Wb
Resolution	from 1 μ Wb (range 1) to 100 μ Wb (range 100)
Accuracy	± 0.5%
Drift	10k Ω x range
Communication	RS232/USB

MAGNETIC YOKE (Electro Magnet)

LEP/100-4S	
Max Pole diameter	120 mm (4.7")
Movement operating	Manual
Poles setting	Micrometric
Dimensions	330 x 410 x 491 mm (12.9 x 16.1 x 19.3")
Weight	350 kg (approx.) 780 lb

PC AND SOFTWARE	Latest PC processor class with LCD Flat Screen Monitor
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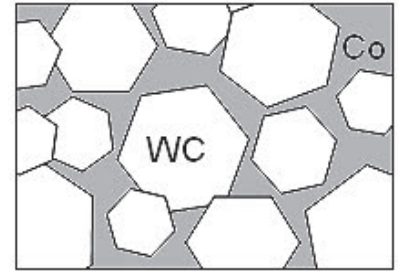
Operative system	Windows O.S.
Software	Helium 1.0

MANUALS AND DOCUMENTATION	Instruction manual
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MAGNETIC PROPERTIES

MAGNETIC PROPERTIES OF CEMENTED CARBIDES

Cemented Carbides are composite materials made with tungsten carbide (WC) mixed in a binder metal, mainly cobalt. The addition of Co allows the final alloy to have both an excellent hardness and a good toughness. The weight percentage of Co in the alloy is usually between 3 to 30%. The measurement of magnetic properties of Cemented Carbides gives useful information on the metallurgical process: the Magnetic Moment provides direct information for the quantity of Co not alloyed in non-magnetic phase. With the 5800 it is now possible to evaluate the quality of the metallurgical bond and the eventual presence of undesired phases. The coercivity H_{cj} data provides an indication of the grain size: the higher H_{cj} reading, the finer the grain size.



ACCESSORIES

MC Measuring coil

The measuring coil has an embedded sensor and a slot to insert a Hall probe. The samples are placed in the sample holder and then inserted into the measuring coil. The sample holder has the following dimensions:

Model	Diameter	Height
MC-1	37 mm	19 mm
MC-2	27 mm	13.6 mm



LP POLES

Two types of poles are available for AMH-5800: LP-100 (100 mm diameter) and LP-120 (120 mm).

STANDARD SAMPLE

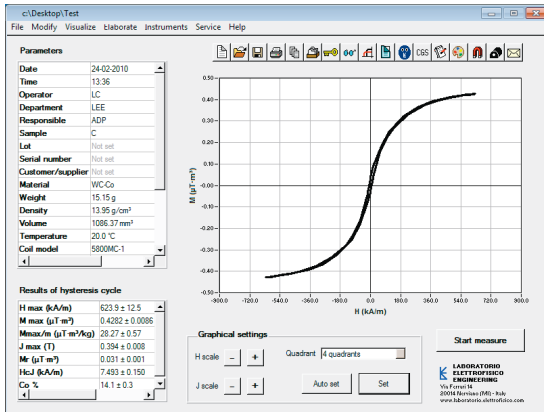
For the best performance a reference standard is available for periodic control and calibration.

Model:	HYS-Ni
Material:	Nickel

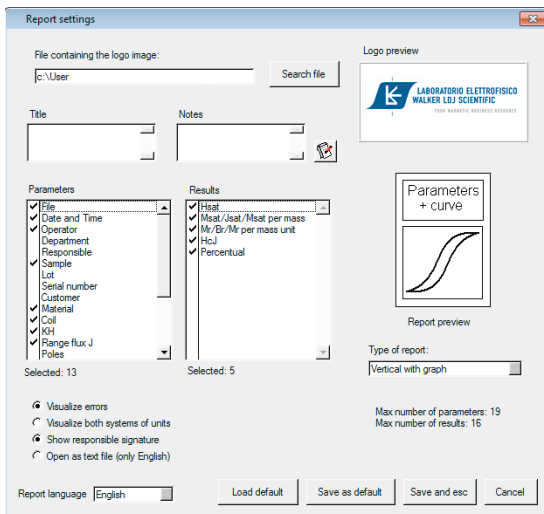


Our proprietary Helium 1.0 software automatically manages measurements for the AMH-5800, including comparison of different curves and statistical analysis. The software ensures the measuring process is accurate and guide the operator to properly set the sample's parameters.

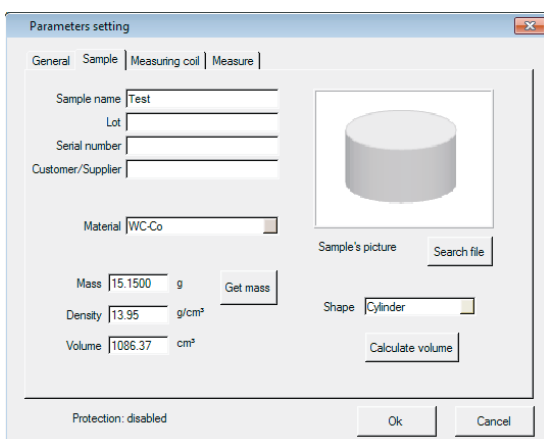
The Automatic Assistant notifies the operator and makes suggestion for the appropriate procedures or settings. The software also provides automatic generation of printing reports, database search feature and curve comparison.



Main Page with parameters set, results and graph



Customizable reports



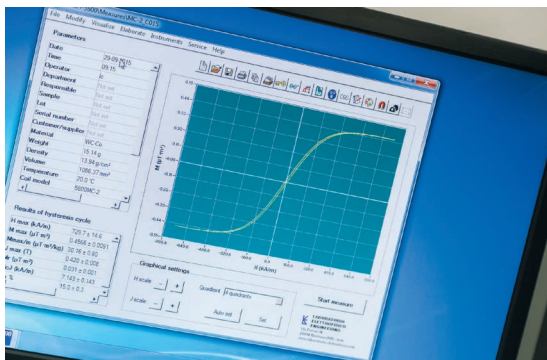
Parameters Settings

Type of measurement

- Measure of hysteresis cycle
- Jsat, saturation magnetic moment
- Weight specific saturation moment σ_{sat}
- % of magnetic material in the alloy
- Magnetic units in SI and CGS

Results

- Hsat, Bsat, Jsat, Br, Hc, loop area, relative permeability, specific power losses, losses separation, Steinmetz coefficient and many advanced results
- Magnetic units in SI and CGS, measures in mm and inches, temperature in °C and °F



Database and file searching

- A complete Data Base of measurements is stored with custom search capabilities
- Compatible with Microsoft Excel™

Set of measures

Curve comparison provides the grouping of more curves in sets for comparison and statistical analysis

Setting of measuring parameters

- Manual or automatic operation
- Automatically weights the sample with an electronic scale connected to the AMH-5800
- The final list parameters are shown on the main page
- Automatic fluxmeter drift control

Data elaboration

- Curve comparison
- Curve's interpolation, automatic or using a mathematical function from a list
- Automatic control of the Fluxmeter
- Merging of different curves

Printing a report

- Customization of reports and formats
- Different languages are available for printing
- Prints graphical report
- Measured data can be opened and saved in Microsoft Word™ or other Word processing programs

Protection

Password protection for restricting access according to selected parameters



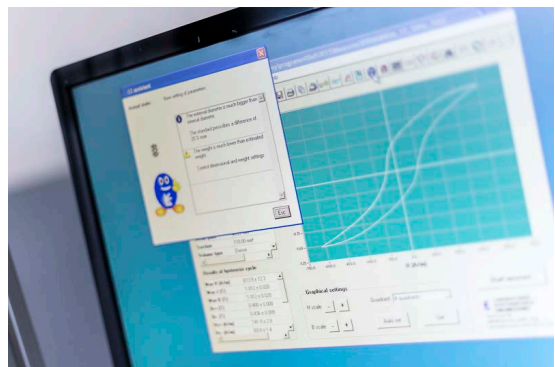
Personalized training

Count on our team of experts for personal training during the acceptance period at Laboratorio Elettrofisico. After delivery, additional training may be arranged at your facility. We'll be happy to create a custom training plan to fit your needs.



Real-time help

The LE Assistant monitors your system in real time and provides suggestions and error messages to improve performance. The LE Assistant is automatically activated if messages or warnings exceed a certain level.



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MAGNETIZING STATION



MAGNETIZING SYSTEMS FOR INDUSTRY 4.0 AND MEASURING EQUIPMENT FOR ALL MAGNETIC MATERIALS

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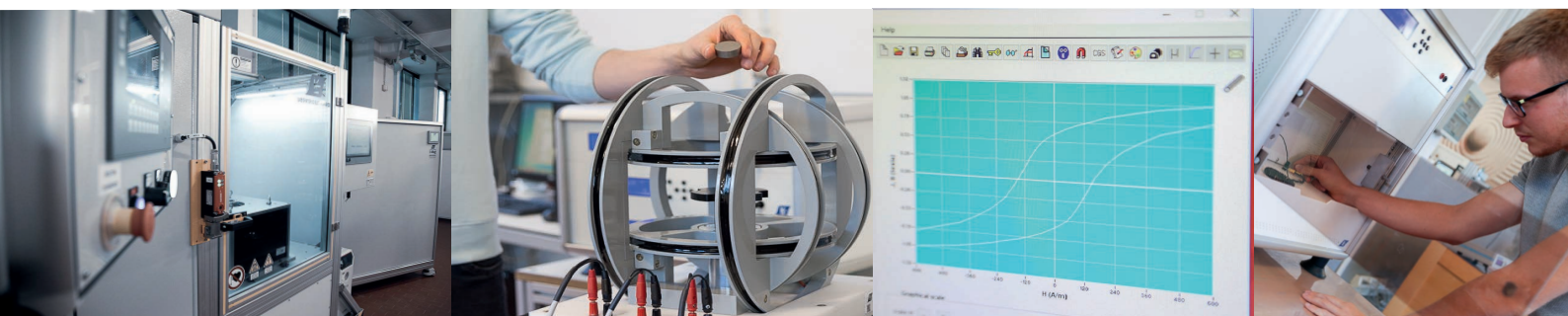
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Founded in 1959, Laboratorio Elettrofisico is a global company specializing in the engineering, design, and manufacture of the world's most precise magnetizing and magnetic measuring equipment. Headquartered in Milan, LE has laboratories, testing facilities, support staff, and services centers in the United States, India, and China.

We reserve the right to make changes to these specifications without notice.
For more details, visit: www.laboratorio.elettrofisico.com